

TOLERANCES

All-plastic pipe PE-RT II / EVOH / PE-RT II

Article	Dimension	Aluminium	Ø Outer	Tolerance	Ø Inner	Tolerance	Wall thickness	Tolerance	Ovality bars *)	Ovality coils *)
	Nominal dimension	Nominal thickness	Pipe Test		Pipe Test		Pipe Test		Pipe Test	Pipe Test
MMP PE-RT II	8.0 × 1.00	–	8.00	+0.30/–0	5.80	+0.30/–0	1.00	+0.20/–0	max. 0.60	max. 1.60
	10.0 × 1.30	–	10.00	+0.30/–0	7.20	+0.30/–0	1.30	+0.20/–0	max. 0.60	max. 1.60
	12.0 × 1.40	–	12.00	+0.30/–0	8.90	+0.30/–0	1.40	+0.20/–0	max. 0.60	max. 1.60
	12.0 × 2.00	–	12.00	+0.30/–0	7.70	+0.30/–0	2.00	+0.30/–0	max. 0.60	max. 1.60
	14.0 × 2.00	–	14.00	+0.30/–0	9.70	+0.30/–0	2.00	+0.30/–0	max. 1.00	max. 1.80
	15.0 × 1.50	–	15.00	+0.30/–0	11.80	+0.30/–0	1.50	+0.20/–0	max. 1.00	max. 1.80
	16.0 × 1.50	–	16.00	+0.30/–0	12.80	+0.30/–0	1.50	+0.20/–0	max. 1.00	max. 1.80
	16.0 × 2.00	–	16.00	+0.30/–0	11.70	+0.30/–0	2.00	+0.30/–0	max. 1.00	max. 1.80
	16.0 × 2.20	–	16.00	+0.30/–0	11.30	+0.30/–0	2.20	+0.30/–0	max. 1.00	max. 1.80
	17.0 × 2.00	–	17.00	+0.30/–0	12.70	+0.30/–0	2.00	+0.30/–0	max. 1.00	max. 1.80
	18.0 × 2.00	–	18.00	+0.30/–0	13.70	+0.30/–0	2.00	+0.30/–0	max. 1.00	max. 1.80
	18.0 × 2.50	–	18.00	+0.30/–0	12.70	+0.30/–0	2.50	+0.30/–0	max. 1.00	max. 1.80
	20.0 × 2.00	–	20.00	+0.30/–0	15.70	+0.30/–0	2.00	+0.30/–0	max. 1.20	max. 2.00
	20.0 × 2.80	–	20.00	+0.30/–0	14.10	+0.30/–0	2.80	+0.30/–0	max. 1.20	max. 2.00
	25.0 × 2.30	–	25.00	+0.30/–0	20.10	+0.30/–0	2.30	+0.30/–0	max. 1.20	max. 2.00
	25.0 × 2.50	–	25.00	+0.30/–0	19.70	+0.30/–0	2.50	+0.30/–0	max. 1.20	max. 2.00
	26.0 × 3.00	–	26.00	+0.30/–0	19.70	+0.30/–0	3.00	+0.30/–0	max. 1.20	max. 2.00
32.0 × 3.00	–	32.00	+0.30/–0	25.70	+0.30/–0	3.00	+0.30/–0	max. 1.30	max. 2.00	
32.0 × 4.40	–	32.00	+0.30/–0	22.90	+0.30/–0	4.40	+0.30/–0	max. 1.30	max. 2.00	

*) Reference values

All dimensions and tolerances measured according to HakaGerodur / Gerodur guidelines